

Amendments to the Claims:

Please substitute the following clean copy text for the pending claims of the same number.

Claims 14-30 were previously withdrawn.

Please cancel claim 2 without prejudice.

Please amend the claims as follows.

1. (Currently Amended) A method of coating a substrate with a metal layer, comprising the steps of:

applying a <u>wet</u> light-sensitive bonding material between said substrate and said metal layer under lighting conditions to prevent premature curing of said bonding material <u>and allowing said bonding material to remain wet</u>, thereby forming a metal-coated substrate;

drying said <u>wet</u> light-sensitive bonding material at a temperature compatible with said bonding material and under lighting conditions to prevent premature curing of said bonding material; and

exposing said metal-coated substrate to a light source having an intensity and for a period of time sufficient to cure at least portions of said light-sensitive bonding material.

2. (Cancelled)

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- 3. (Currently Amended) The method of claim 1 wherein the step of applying said light-sensitive bonding material between said substrate and said metal layer includes wetting a surface of said substrate, applying a light-sensitive photopolymer film to said surface of said substrate, wetting said photopolymer film, and applying said metal layer to said <u>wet</u> photopolymer film.
- 4. (Original) The method of claim 1 wherein said light-sensitive bonding material includes a light-sensitive emulsion in liquid form.
- 5. (Original) The method of claim 1 wherein the step of applying said light-sensitive bonding material between said substrate and said metal layer includes applying a substantially continuous layer of light-sensitive emulsion in liquid form to said substrate and applying said metal layer to said emulsion in liquid form.
- 6. (Original) The method of claim 1 wherein the step of applying said light-sensitive bonding material between said substrate and said metal layer includes selectively applying a substantially continuous layer of light-sensitive emulsion in liquid form to said substrate in a predetermined pattern and applying said metal layer to said emulsion in liquid form.

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- 7. (Original) The method of claim 6 further comprising the step of removing unadhered portions of said metal layer.
- 8. (Original) The method of claim 1 wherein the step of drying said light-sensitive bonding material includes allowing said light-sensitive bonding material to air dry.
- 9. (Original) The method of claim 1 wherein said light source is directed at said metal layer.
- 10. (Original) The method of claim 1 wherein said light source is directed at said substrate.
- 11. (Original) The method of claim 1 further comprising the steps of:

 placing a mask over said metal-coated substrate before exposing said metalcoated substrate to said light source, wherein said mask has transparent and opaque
 regions in a pattern; and

removing said bonding material and said metal layer from unexposed regions beneath said opaque regions of said mask.

12. (Original) The method of claim 1 wherein said metal layer is metal leaf.

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- 13. (Original) The method of claim 1 wherein said metal layer includes a precious metal.
- 14. (Withdrawn) A metal-coated product made according to the process of claim 1.
 - 15. (Withdrawn) A metal-coated article comprising:

at least a first substrate; and

a metal layer adhered to said substrate using a cured light-sensitive bonding material.

- 16. (Withdrawn) The metal-coated article of claim 15 wherein said metal layer forms a pattern on said substrate.
- 17. (Withdrawn) The metal-coated article of claim 15 wherein said metal layer includes a precious metal.
- 18. (Withdrawn) The metal-coated article of claim 15 wherein said substrate is selected from the group consisting of fabric, wood, leather, glass, plastic and sheet metal.
 - 19. (Withdrawn) The metal-coated article of claim 15 further comprising:

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a second substrate secured to said first substrate; and

an object positioned between said first and second substrates such that said first substrate and said metal layer adhered to said first substrate form a sloping flange around said object to hold said object to said second substrate.

20. (Withdrawn) A method of making a metal transfer sheet, comprising the steps of:

applying a thin layer of light-sensitive bonding material to a metal layer mounted on a release sheet under lighting conditions to prevent premature curing of said bonding material;

drying said bonding material under lighting conditions to prevent premature curing of said bonding material and at a temperature compatible with said bonding material to form said metal transfer sheet; and

packaging said metal transfer sheet in a light-tight container.

- 21. (Withdrawn) The method of claim 20 wherein the step of applying said light-sensitive bonding material to said metal layer includes applying a light-sensitive emulsion in liquid form to said metal layer.
- 22. (Withdrawn) The method of claim 20 wherein the step of drying said light-sensitive bonding material includes allowing said light-sensitive bonding material to air dry.

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- 23. (Withdrawn) The method of claim 20 wherein said metal layer includes metal leaf.
- 24. (Withdrawn) A metal-coated transfer sheet made according to the process of claim 20.
- 25. (Withdrawn) A metal-coated transfer sheet comprising:
 a metal layer; and
 a coating of dried, non-cured light-sensitive emulsion of said metal layer.
- 26. (Withdrawn) The metal-coated transfer sheet of claim 25 wherein said metal layer includes a precious metal.
- 27. (Withdrawn) A method of coating a substrate with metal, comprising the steps of:

combining a metal material with a light-sensitive emulsion to form a metal coating paste;

preserving said metal coating paste under conditions to prevent premature curing of said emulsion;

applying said metal coating paste onto a substrate under lighting conditions to prevent premature curing of said emulsion;

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drying said emulsion in said metal coating paste at a temperature compatible with said emulsion and under light conditions to prevent premature curing of said emulsion; and

exposing said metal-coated substrate to a light source having an intensity and for a period of time sufficient to cure said light-sensitive emulsion.

- 28. (Withdrawn) The method of claim 27 wherein the step of applying said metal coating paste includes forming said metal coating paste into a three-dimensional shape.
- 29. (Withdrawn) A method of preparing a metal coating paste, comprising the steps of:

combining metal material with a light-sensitive emulsion to form a metal coating paste; and

storing said metal coating paste in a light-tight container to prevent premature curing of said emulsion.

30. (Withdrawn) A method of setting objects in a metal-coated substrate, comprising the steps of:

placing an object on a backing substrate;

placing a metal-coated substrate over said object, wherein said metal-coated

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substrate includes a metal layer adhered to a substrate layer using a cured lightsensitive bonding material;

securing said metal-coated substrate to said backing substrate around a perimeter of said metal-coated substrate, thereby trapping the object between the substrates;

conforming a shape of said metal-coated substrate to said object; and cutting a portion of said metal-coated substrate away from a face of said object such that said metal-coated substrate forms a sloping flange around said object to secure said object to said backing substrate.

31. (New) A method of coating a substrate with a metal, wherein said substrate comprises individual fibers, the method comprising the steps of:

applying a liquid light-sensitive bonding material to said substrate under lighting conditions to prevent premature curing of said liquid light-sensitive bonding material, resulting in a portion of said wet light-sensitive bonding material being absorbed into said substrate, and resulting in said substrate being wet;

applying said metal to said wet substrate under lighting conditions to prevent premature curing of said bonding material and allowing said substrate to remain wet, thereby forming a wet metal-coated substrate;

drying said wet substrate at a temperature compatible with said bonding material and under lighting conditions to prevent premature curing of said bonding

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material, thereby resulting in portions of said metal adhering to a portion of said individual fibers; and

exposing said dry substrate to a light source having an intensity and for a period of time sufficient to cure at least portions of said light-sensitive bonding material.

- 32. (New) The method of claim 31, further comprising the step of washing said coated substrate to remove excess bonding material and excess metal.
 - 33. (New) The method of claim 31, wherein said metal layer is metal powder.
 - 34. (New) The method of claim 31, wherein said metal layer is metal leaf.

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